

## TESA MICRO-HITE plus M 350 / 600 / 900

*Speed of the manual vertical column  
combined with the precision  
of the motorised one*



All TESA MICRO-HITE plus M height gauges are unique in that they have exceptional metrological capabilities and can be used intuitively with ease. The revolutionary rotary power control combines the speed of the manual concept with the precision of the motorised one.

With their robust and stand-alone design, these electronic height gauges are optimally suited for use on the shop floor as in the inspection laboratory.

Measure lengths in the form of internal, external, height, depth or distance dimensions of geometrical part features having either a plane, parallel or cylindrical surface, whether in one or two coordinate directions – Determine the position of bores in two coordinate directions with output in both polar and Cartesian (rectangular) coordinates – Mechanically adjusted at our plant based on a patented TESA's method used to verify the correct position of the guiding column against the gauge base. This method allows form and position error to be easily and quickly detected by means of a lever-type dial indicator – Check deviations from straightness or parallelism according to ISO 1101 when used in conjunction with TESA SG-13 linked to the Power panel plus M.

- Modular design descending from the successful TESA MICRO-HITE dynasty. Also equipped with the unique rotary power control located close to the rugged base. This feature serves for guiding the column that moves on a cushion of air, commanding fast motion of the probe insert and triggering all main measuring functions. Its intuitive use allows accurate, easy handling of the column. A simple rotation causes the measuring head to move rapidly, approach the contact point quickly or slowly, probe upward or downward or execute bore measurement.
- Available in three sizes with measuring span of 365, 615 or 920 mm.
- Choice of three control panels for value processing and output.
- Metric and inch LC display with a resolution to 0,0001 and 0,001 mm, or inch equivalent.
- Autonomous run through batteries. No cumbersome cable.
- Built-in air bearing for easy displacement over the surface plate.
- Motorised measuring head for fast, accurate probing at each contact point with a constant measuring force.
- TESA  $\mu$  system for matchless reliability and simplicity.
- High precision through CAA (Computer Aided Accuracy). All correction values stored in the memory still add to the mechanical precision.
- Coefficient of linear expansion matching that of steel ( $11,5 \times 10^{-6} K^{-1}$ ).
- RS 232 data output.
- SCS calibration certificate delivered with every height gauge.

TESA MICRO-HITE plus M  
main height gauges  
350 / 600 / 900



Factory standard



Measuring span, application range and accuracy as stated on page M-10



Pivoted picket gauge base having 3 seating points, freely tipped



Built-in air bearing for easy move of the column over the surface plate



Frontal for models:  
350 x 5 mm  
600 x 1 mm  
900 x 5 mm



Incremental glass scale with external point, 30  $\mu$ m grading distance. Opto-electronic data acquisition (TESA patent).



Measuring head mounted on a ball-bearing. Motorised head displacement at a varying speed from 7,5 up to 45 mm/s. Manual displacement:  $\approx 600$  mm/s. Automatic value capture with a constant measuring force.



$11,5 \times 10^{-6} K^{-1}$



1 N Coupled sensor for activating the measuring force

Continued next page

# Tesa Micro Hite 600 User Manual

**Jared Landis, Jeff Bell, Fred  
Allegrezza, Jeremiah Johnson, Ken  
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