



THERMO KING KIT

40-815

Subject: Trac-King GSM
Units: SB units
Benefits: This kit contains the parts needed to install the system

Installation Instructions:

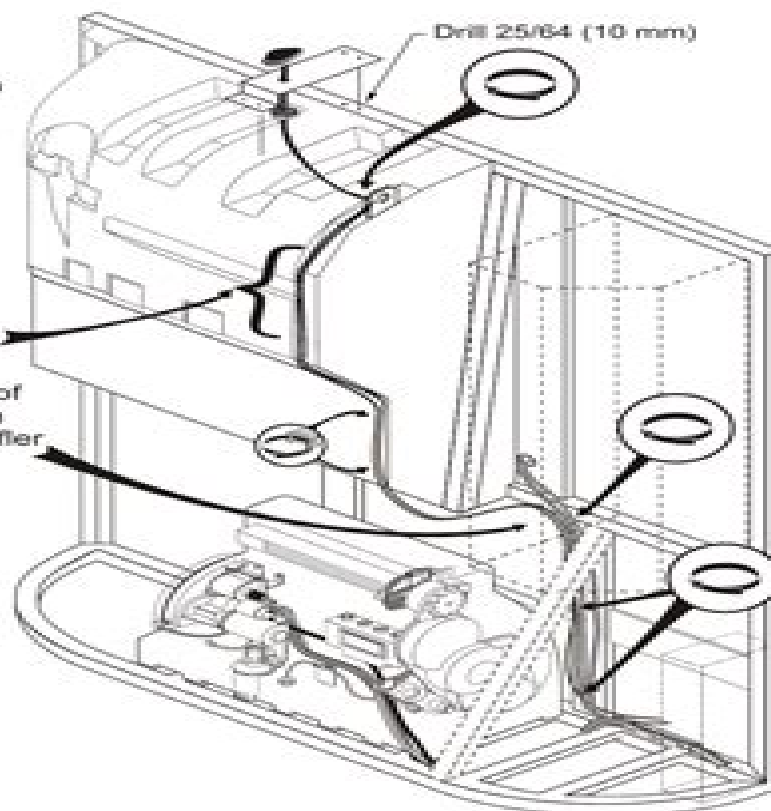
1. Attach antenna to the mounting bracket with the provided nut.
2. Mount the antenna assembly to the center of the condenser frame. Use the bracket as a template to mark and drill two 25/64 (10 mm) for the threaded inserts. Loosely attach the antenna assembly with the supplied screws, flatwashers and lockwashers.
3. Clean the plastic bulkhead with isopropyl alcohol wet wipes (203-498). Wipe dry.
4. Peel off the protective tape (double sided) and firmly press the bracket to the plastic bulkhead. Tighten hardware. Drill two 9/32 holes in the plastic bulkhead and install the rivets, seal the rivet heads with silicone caulk to protect the integrity of the bulkhead.

Application Guidelines: For maximum bond strength the ideal tape application is accomplished when temp. is between 70 to 100 F and the bond is allowed to dwell 72 hours. The bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact and thus improves bond strength.

5. Route the antenna cables to the control box. Bandwrap cables to the lifting eye. Secure antenna cables to bulkhead with caulk.
6. Use bandwraps to secure the cables to the main harness and enter the control box through the harness grommet. Maintain 3 inches of clearance from the muffler, belts and pulleys.

Do Not drill into bulkhead, use caulk to secure cables

Maintain 3 inches of clearance between the cables and muffler



Kit Contents:

1	92-2619	Antenna Mounting Bracket	1
2	92-2672	Unit Mounting Brackets	2
3	NSS	Trac-King Unit	1
4	NSS	Antenna (GSM/GPS) with nut	1
5	41-5168	Trac-King harness	1
6	55-2977	Screw - bracket	2
7	55-1800	Lockwasher	2
8	55-2086	Flatwasher	2
9	55-7767	Insert - threaded	2
10	55-9756	Rivet - bracket	2
11	55-2201	Flatwasher	16
12	203-498	Wipe (Alcohol)	1
13	55-1844	Screw	8
14	55-4223	Nut	8

Thermo King Tripac Parts Manual

Chilton Book Company



Thermo King Tripac Parts Manual:

Chilton's Flat Rate and Parts Manual ,1962 **Chilton's Labor Guide and Parts Manual** ,1974 Service Parts Manual for 1948-1965 Panheads ,2019-02 Service and parts manual is for 1948 1965 Panhead models Shop book includes service parts and dealer tips for the models and years that are listed **Chilton's Labor Guide and Parts Manual** Chilton Book Company,1974 Chilton's Motor/age Labor Guide and Parts Manual, 1974 Chilton Book Company,1973 *Service Manual and Spare Parts List* Electrolux Group,1948 **Chilton's Motor/age Labor Guide and Parts Manual, 1972** Chilton Book Company,1972 **Chilton's 1989 Labor Guide and Parts Manual** ,1988 *Chilton's 1987 Labor Guide and Parts Manual* ,1986 **Chilton's 1991 Labor Guide and Parts Manual** ,1990 Chilton's Labor Guide and Parts Manual Chilton Book Company,1974 Chilton's 1990 Labor and Parts Manual Chilton Book Company,1988 *Chilton's 1983 Labor Guide and Parts Manual* Chilton Book Company,1983-01-01 **Chilton's 1985 Import Labor Guide and Parts Manual** Chilton Book Company,1983 **User's Manual for the List of Parts** ,1967 **Vandercook Manual** ,1965* **Chilton's 1983 Import Labor Guide and Parts Manual** ,1983 Operation, Maintenance, and Repair Parts Manual Pitman Manufacturing Co, **Service and Repair Manual with Illustrated Parts List; Tip Turbine Fan** Garrett Corporation,Ford Motor Company,Los Angeles (Calif.),1977 **Corsair Parts and Service Manual** ,1963

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